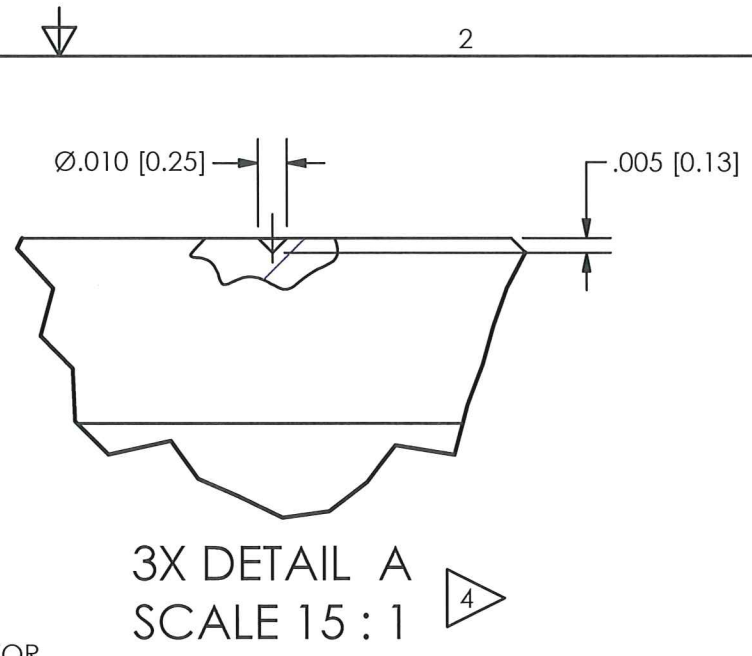
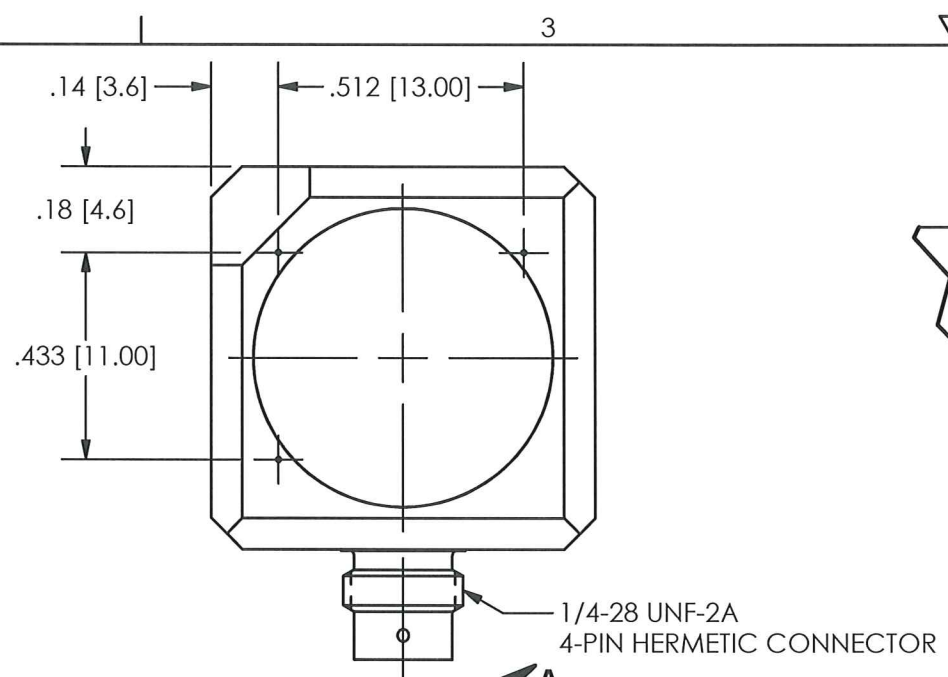


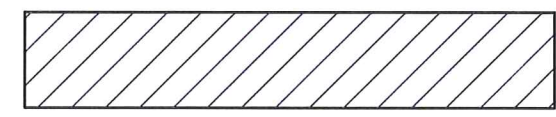
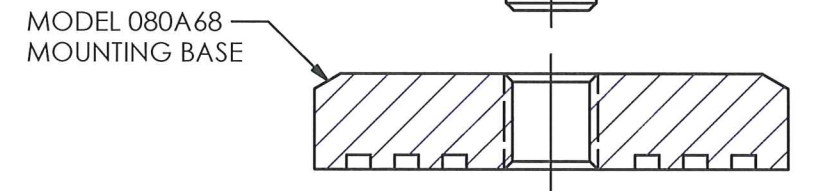
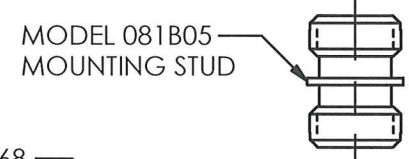
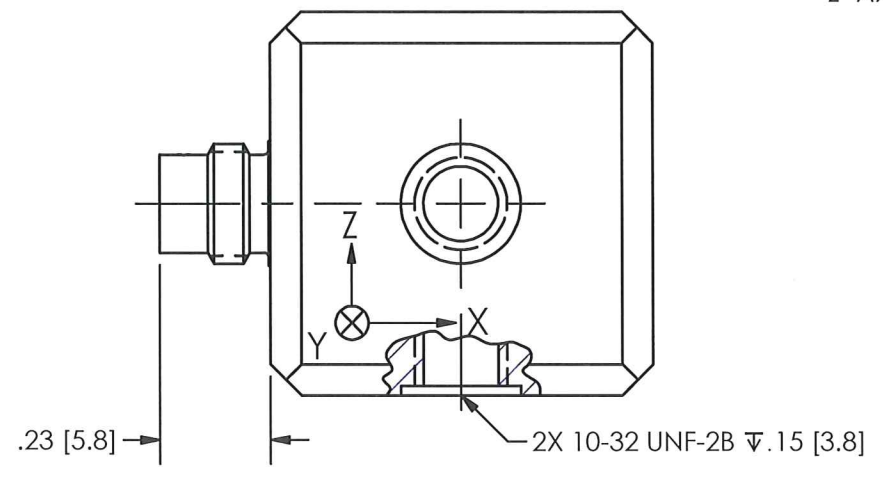
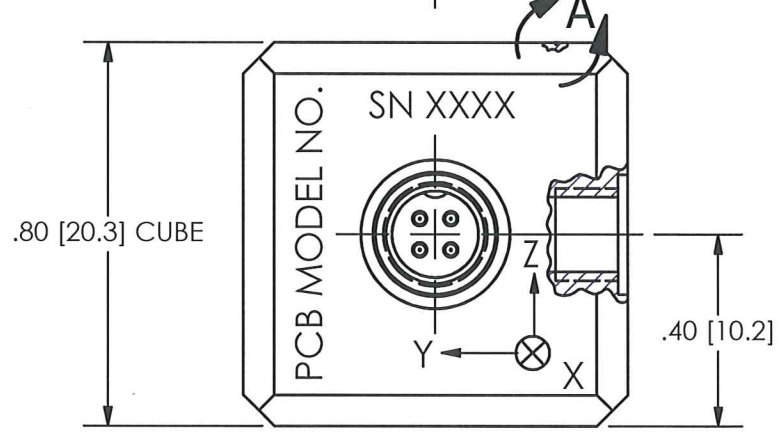
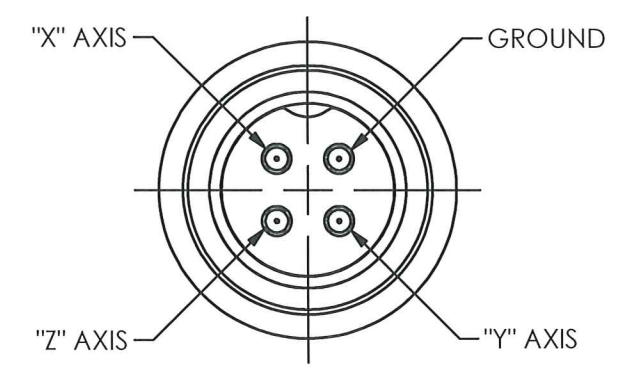
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9137

REVISIONS		
REV	DESCRIPTION	DIN
C	UPDATE ETCHING	34675



CONNECTOR PIN DESIGNATION
SCALE: 5X



4 TEDS OPTION ONLY.

3.) FOR SEMI-PERMANENT MOUNTING USE QUICK BONDER (080A90) OR EQUIVALENT.

2.) FOR TEMPORARY MOUNTING APPLICATIONS, USE PETRO WAX (MODEL 080A109). APPLY APPROXIMATELY 10 POUNDS [45 NEWTONS] OF FORCE TO TOP OF ACCELEROMETER CREATING A THIN BUT HOMOGENEOUS LAYER OF WAX.

1 RECOMMENDED MOUNTING SURFACE SHOULD BE FLAT TO WITHIN .003 [.08] TIR OVER Ø1.100 [27.94] WITH A 32 [.8] FINISH FOR BEST RESULTS.

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		DRAWN	CHECKED	ENGINEER	
DIMENSIONS IN INCHES	DIMENSIONS IN MILLIMETERS [IN BRACKETS]	mpf 1/11/11	ECB 1/21	JJB	1/11/11
DECIMALS XX ±.01 XXX ±.005	DECIMALS X ±.3 XX ±.13	TITLE INSTALLATION DRAWING .8 CUBE W/ 1/4-28 4-PIN CONNECTOR TRIAxIAL ACCELEROMETER			
ANGLES ± 2 DEGREES	ANGLES ± 2 DEGREES				
FILLETS AND RADII .003 - .005	FILLETS AND RADII 0.07 - 0.13	CODE IDENT. NO. 52681		DWG. NO. 9137	
		SCALE: 2.5X		SHEET 1 OF 1	

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